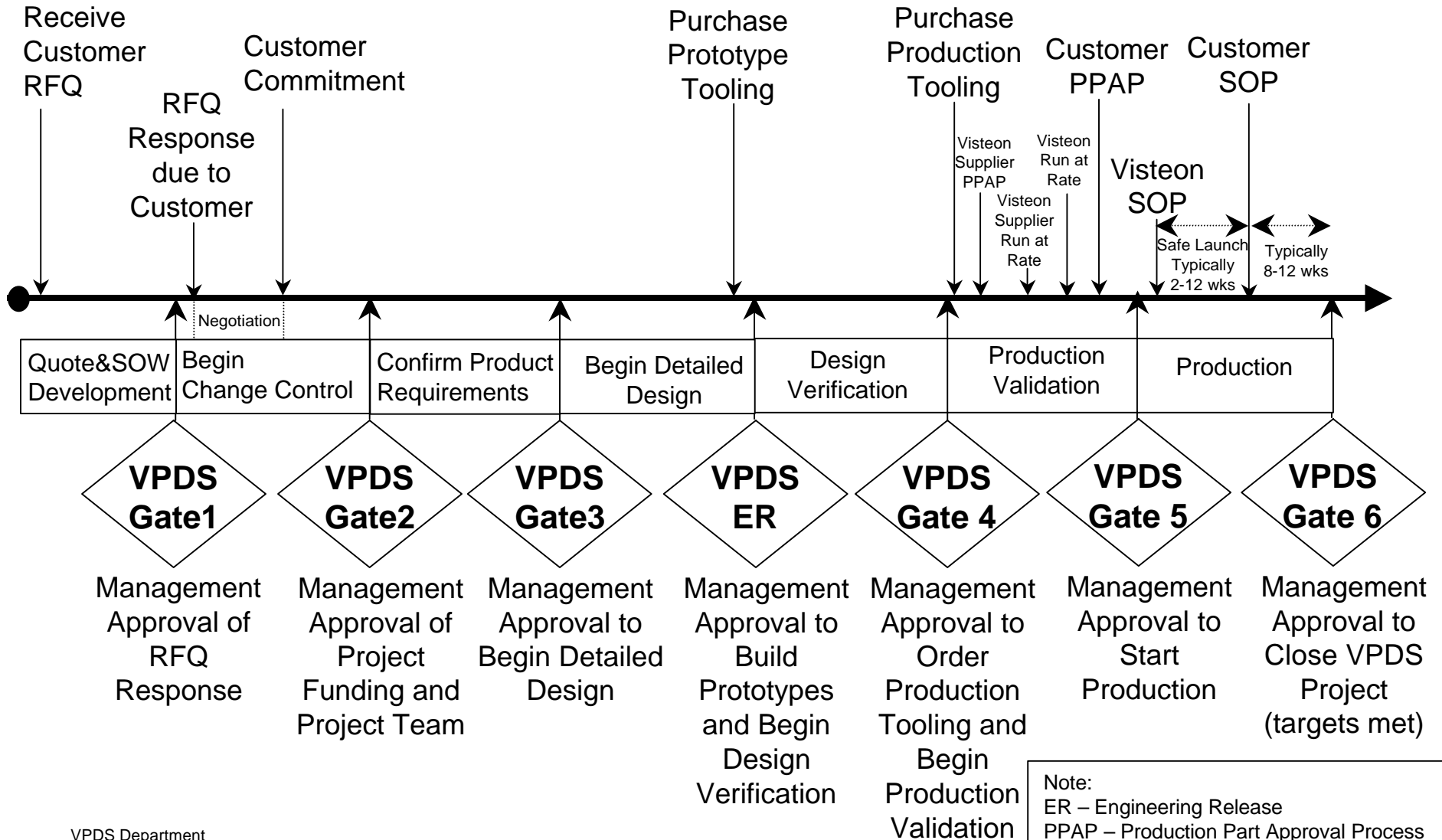


VPDS Gates Relative to Typical Customer Milestones



VPDS Department
 Release Date: 2001 December 10
 Revision 1.3 2002 Jan 07

Note:
 ER – Engineering Release
 PPAP – Production Part Approval Process
 RFQ – Request For Quotation
 SOP – Start of Production
 SOW – Statement of Work

VPDS Gates Relative to Typical Customer Milestones

Revision History

Revision	Date	Responsible	Revision Description
1.0	10 Dec 2001	J. Hobgood	Originated document from department discussions
1.1	14 Dec 2001	J. Hobgood	Added supplier run at rate, "safe launch" wording, customer commitment, negotiation, purchase tooling Gate 4 approval description
1.2	02 Jan 2002	J. Hobgood	Added "purchase prototype tooling" prior to ER as per Isabelle Robert's suggestion. Added word "production" to "purchase tooling" near Gate 4.
1.3	07 Jan 2002	J. Hobgood	Added Visteon logo